

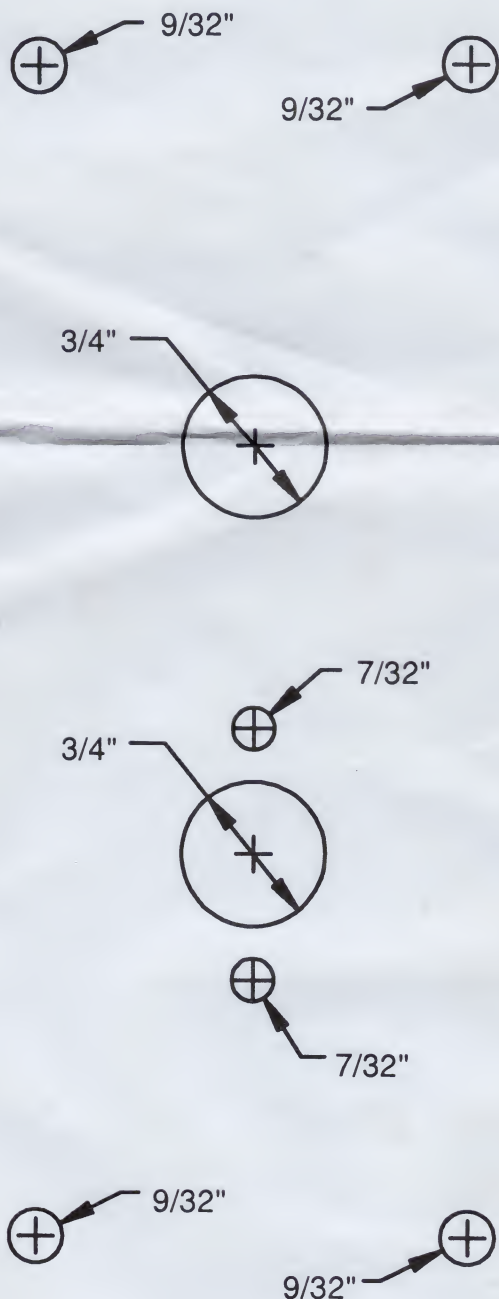
HOLE TEMPLATE FOR BILCO CYLINDER LOCK



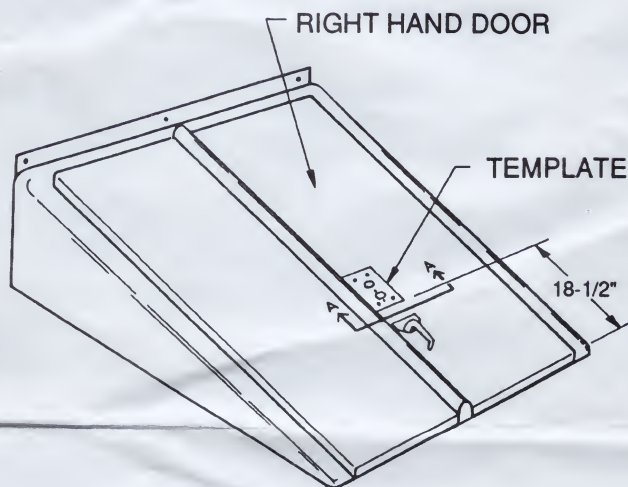
INSTRUCTIONS

Place template on top of right hand door (the one with the handle) with edge of template against bead of door. Locate bottom of template 18-1/2" from bottom of door as indicated on template and detail below. Carefully centerpunch all (8) holes. (*Note: Accuracy is essential for ease of installation.*) Remove template and drill holes. File rough edges of holes after drilling.

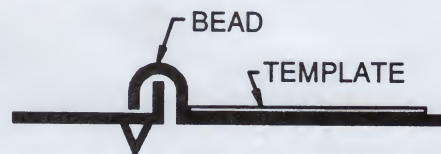
PLACE THIS EDGE AGAINST BEAD OF DOOR



PLACE THIS EDGE 18-1/2" FROM BOTTOM OF DOOR

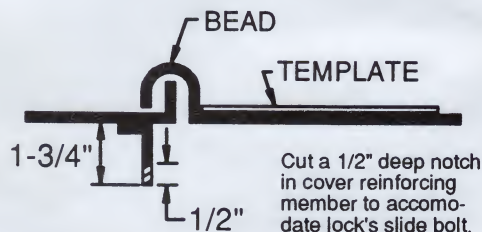


**BILCO DOORS
MANUFACTURED SINCE 1964**



SECTION A-A

**BILCO DOORS
MANUFACTURED BEFORE 1964**



SECTION A-A

Cut a 1/2" deep notch
in cover reinforcing
member to accom-
odate lock's slide bolt.